



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01
Job Sheet 197653



Part No: RBE703A94-1130-01

Job Qty: 2 pcs

Part Name: Main Rotor Blade Trim Tab Tools Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 7/25/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev A 17.10.27 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	2 pcs	7/25/19		0.00	0.10	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	2 pcs	7/25/19		0.00	2.00	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	2 pcs	7/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



Container No: S197505



Part: RBE703A94-1130-01

Job No: 197653

Serial No/Batch: S197505

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/11/19

DAS
40
9-99

				QC 5 - 40	JUL 11 2019
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	7/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	7/25/19	0.00 0.00	QC 21 - FG - 21	JUL 12 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Tana M
gm

RB00
2A

Part Op 95 - Small Fab-3 (Small Fab) 1-ISSUE SERIAL NUMBER
 Descriptions: 110 - Small Fab-3 (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.
 120 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Packaging3-1 (Identify as per dwg & Stock Location:_____)
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1450-E	Case	2 Ea (1 ea)	95-Small Fab - 1	IX5100966 IX5100967
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	110-Small Fab - 2 - B4B	3163934
RB41011	Dart Tooling Placard, Aluminum	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5021040
RBE703A94-1130-01-01	Immobilizing Clip Assembly	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5199362
RBE703A94-1130-01-23	Deflection Clip Assembly	2 pcs (1 ea)	110-Small Fab - 2 - B4B	5178120
RBE703A94-1130-01-47	Bottom Foam use in case APP-1450-E	2 pcs (1 ea)	110-Small Fab - 2 - B4B	IX5100951 IX5100953
RBE703A94-1130-01-49	Top Foam use in case APP-1450-E	2 pcs (1 ea)	110-Small Fab - 2 - B4B	IX5098550 IX 5098553

128A

133

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1 110-Small Fab - 2 - B4B	APP-1450-E	2	15	0
	97524A032	8	169	0
	RB41011	2	280	0
	RBE703A94-1130-01-01	2	12	0
	RBE703A94-1130-01-23	2	17	0
	RBE703A94-1130-01-47	2	14	0
	RBE703A94-1130-01-49	2	14	0
Part Specifications				
Specifications could not be found.				

Plex 7/11/19 2:44 PM dart.lacelle.linda